

Date: Friday, 29/08/2008 1:29:30 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FLOAT SKIDTUBE		
Job Number	: 41685					
Estimate Number	: 10366					
P.O. Number	:			Part Number	: D412742013	
This Issue	: 29/08/2008		S.O. No. :	Drawing Number	: N/A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: 29/08/2008		Type :	Drawing Revision	: D	
Previous Run	: 41684			Material	:	
Written By	:			Due Date	: 10/09/2008	
Checked & Approved By	: <u>JUL 08.8.29</u>			Qty:	1 Um: Each	
Comment	: Est Rev: A 05.10.13 New Issue KJ/JLM					
	Est Rev:B 06-06-08 As per DS19336 JLM					
	Est RevC 07-12-03 ECN 1072 DD verified by:JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	<i>H for JLD 08.9.11</i> <i>CHG700</i> <i>S081605</i>
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013	
2.0	41685A	FLOAT SKID ASSEMBLY	<i>SLP</i>
		Comment: Sub-Component FLOAT SKID ASSEMBLY 1 x D412-742-043 Batch <u>41685A</u>	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
4.0	D2571	Saddle, Fwd Out 205	<i>SLP</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2571 Saddle Fwd Outside <u>B41703</u>	
5.0	D2572	Saddle, Fwd In 205	<i>SLP</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2572 Saddle Fwd Inside <u>B41588</u> <i>SLP</i>	

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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6.0	D2573	Saddle, Aft Out 205
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 D2573 Saddle Aft Outside <u>B40514</u>		
7.0	D2574	Saddle, Aft In 205
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 D2574 Saddle Aft Outside <u>B41590</u>		
8.0	D2876	Saddle Spacer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Pick: Qty Part Number Description Batch 2 D2876 Saddle Spacer <u>A38662</u>		
9.0	D2877	Saddle Spacer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Pick: Qty Part Number Description Batch 2 D2877 Saddle Spacer <u>B39125</u>		
10.0	D34031	Bushing
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)		
Pick: Qty Part Number Description Batch 16 D3403-1 Bushing <u>B41709</u>		
11.0	D2747	Set Screw
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Pick: Qty Part Number Description Batch 4 D2747 Bolt <u>1539224</u>		 <u>8/11/25</u>

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12.0	D35331	Set Screw	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Set Screw	SD
13.0	AN4C6A	Bolt unautne in sortin Batch	
		Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number Description Batch	7 M107242 M109147 SP
14.0	AN4C52A	BOLT	
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch	
15.0	AN6C12A	BOLT	
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch	SP
16.0	D36723	Phenolic Washer	
		B41775	SD
		Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s) PHENOLIC WASHER	
17.0	AN960C416L	WASHER	
		M109220	SP
		Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s) WASHER	
18.0	D36729	Phenolic Washer	
		B35503	IX
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) PHENOLIC WASHER	SL/24 SP

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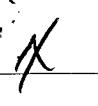
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Job Number:



Seq. #:	Machine Or Operation:	Description :	
19.0	AN960C616L	WASHER	M108672 
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		WASHER	
20.0	D367211	Phenolic Washer	B35524 
		Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)	
		PHENOLIC WASHER	
21.0	MS210434	Nut	M109962 
		Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)	
		Nut	
22.0	AN4C7A	Bolt	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)	
		Bolt	
		Batch: M108119 	
23.0	D34033	Bushing	
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Pick:	
	Qty Part Number	Description	Batch
	8 D3403-3	Bushing	B41710 
24.0	D3405041	Lug Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
		Pick:	
	Qty Part Number	Description	Batch
	1 D3405-041	GHW Lug	B35779 
25.0	D3405043	Lug Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
		Pick:	
	Qty Part Number	Description	Batch
	1 D3405-043	GHW Lug	B35841 811124 

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Seq. #:	Machine Or Operation:	Description :
26.0	AN4C46A	BOLT
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Pick: Qty Part Number Description Batch		
4 AN4C46A Bolt M101467		
27.0	MS210434	Nut
Comment: Qty.: 29.0000 Each(s)/Unit Total : 29.0000 Each(s)		
Pick: Qty Part Number Description Batch		
29 MS21043-4 Nut M109962		
28.0	D3407041	Tow Ring
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch		
1 D3407-041 TOW RING B410519		
29.0	D34173	Washer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Pick: Qty Part Number Description Batch		
2 D3417-3 WASHER B39732		
30.0	D34561	Washer
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch		
1 D3456-1 WASHER B40285		
31.0	AN3C37A	BOLT
Comment: Qty.: 1.0000 EACH(s)/Unit Total : 1.0000 EACH(s)		
BOLT 		

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32.0	AN3C40A	BOLT  M106169 SPL
33.0	AN3C41A	BOLT  M108084 SPL
34.0	AN3C42A	BOLT  M106169 SPL
35.0	AN3C43A	BOLT  M106228 SPL
36.0	AN3C46A	BOLT  M106169 SPL
37.0	AN960C10L	washer  M109174 SPL
38.0	MS210433	Nut  M108678 SPL
39.0	QC4	INSPECT 100% KITS FOR COMPLETENESS  SPL 08/11/25 X0

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Description :

40.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-013

Location: B Reg PP4/20

41.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/2011 08

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08/11/27

B41685A

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